



Westlake Polymers

Enhancing your life every day

EC4042

EC4042AA = D4042-P

Application/Uses

- Food packaging
- Freezer wrap
- Frozen food packaging
- Sugar pouches

Product Description

WESTLAKE low-density polyethylene EC4042 is a low density resin designed for applications, such as sugar pouches and freezer wrap, where high coating speeds and good drawdown are required. The combination of high melt index and low density also provides good heat seals at high packaging or sealing rates.

Typical Physical Properties

Property ^a	Test ^b Method	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg)	D 1238	10.0 g/10 min
Density	D 4883	917 kg/m ³ (0.917 g/cm ³)
Tensile Stress @ Break 500 mm/min (20 in./min)	D 638 Type IV	9.0 MPa (1335 psi)
Elongation @ Break 500 mm/min (20 in./min)	D 638 Type IV	300%
Flexural Modulus (2% Secant) 12.7 mm/min (0.5 in./min)	D 790	235 MPa (34,000 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

NOTES

Where required, test specimens are compression molded according to ASTM D1928.

FDA

This product has some 21 CFR clearances. Please contact Westlake Product Regulatory Department for statements.

PROCESSING

Melt temperatures of 300° F - 330° F are recommended for Westlake EC4042.

COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.